

維盟科技有限公司
EVOwave Technology Co., Ltd.

規格書 / Specification

Description:	Spring Type Vibrator
Part No.:	VK0485SXX
Date:	2015.4.13

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1. 適用範圍/General Scope

本說明書適用於圓筒式永磁直流電機 VK0485XXX 型

This specification applies to cylindrical permanent-magnetic motors DC model VK0485SXX.

2. 使用條件/Operating Conditions

項目/Item	規格/Specifications	條件·備註/Conditions & Remarks	
2-1	額定電壓 Rated voltage	3.0V DC	
2-2	額定負荷 Rated load	振子 Counterweight	
2-3	旋轉方向 Rotation	C.W/C.C.W (clockwise or counter clockwise)	
2-4	馬達位置 Motor position	全方位 All position	
2-5	使用電壓範圍 Operating voltage	2.2~3.6V DC	
2-6	使用環境 Operating environment	-30 ~ 70 °C , 常 濕 /Ordinary Humidity:65±20%RH	無水氣凝結 No condensation of moisture
2-7	保存環境 Storage environment	-40 ~ 80 °C , 常 濕 /Ordinary Humidity:65±20%RH	無水氣凝結 No condensation of moisture

3. 測定條件/Measuring Conditions

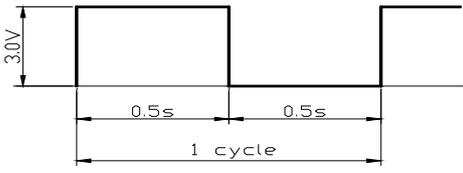
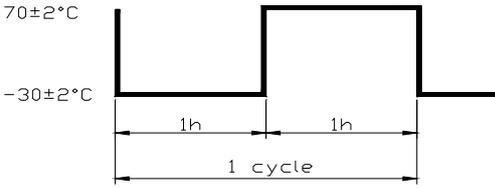
項目/Item	規格/Specifications	條件·備註/ Conditions & Remarks	
3-1	溫度 Temperature	20±2°C	
3-2	濕度 Humidity	63%~67% RH	
3-3	位置 Motor position	軸向水準 Motor shaft horizontal	將馬達固定在試驗臺上 Lock the motor in a test fixture

標準測試條件為溫度 20°C，濕度 65%。如無疑異，也可在溫度 5~35°C、濕度 45~85%的條件下測試。馬達測試時，放置方向為軸向水準。/The measurement at 20°C & 65%RH is standard. If the judgment is not questionable, recognize measurement at 5°C to 35°C & relative humidity 45% to 85%. Direction of motor is shaft horizontal.

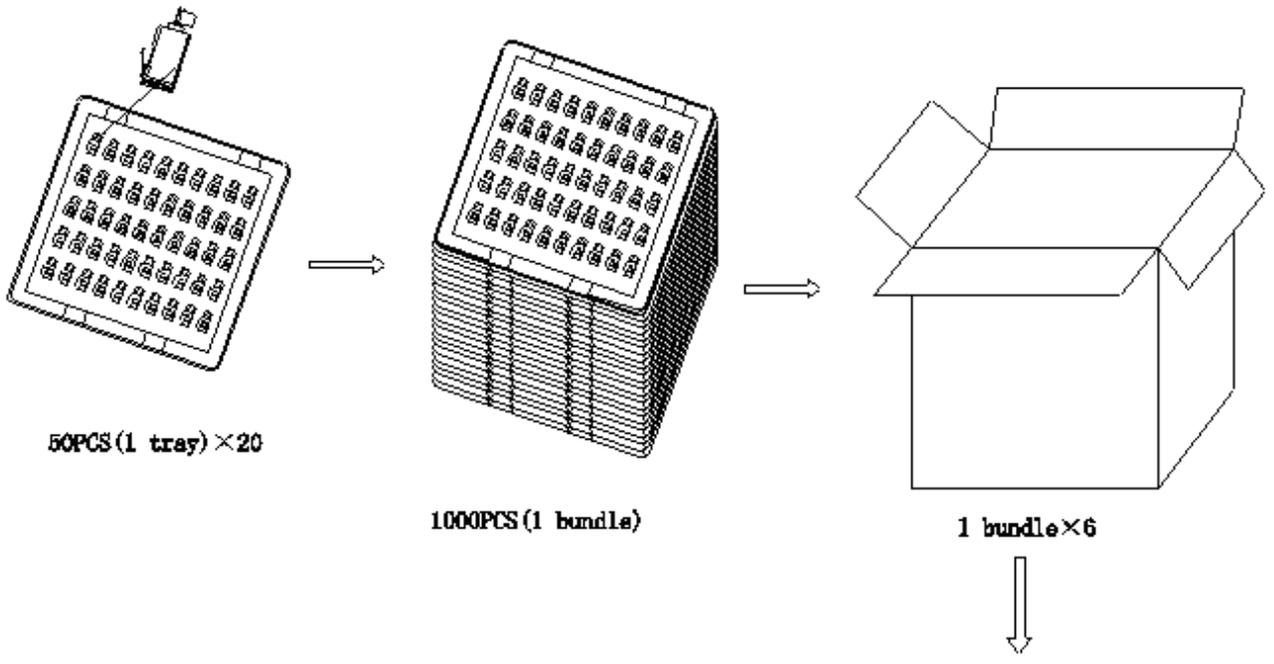
4. 機械要求/Mechanical Specifications

項目/Item	規格/ Specifications	條件·備註/ Conditions & Remarks	
4-1	結構 Configuration	見 10. 外形圖 As specified in 10. Outline Drawing	Outline drawing No: VK0485SXX
4-2	外觀 Appearance	不含有機械損壞及不適當的浸蝕等。 There shall be no evidence of mechanical damage and shall not have inadequate corrosion and so on	目測（容許範圍根據樣品外形） Visual examination(allowable extent is based on boundary sample)
4-3	軸向間隙 Shaft end play	0.05mm~0.2mm	
4-4	振子固定力 Holding strength of vibration weight	49N (5kgf) Min	

6. 可靠性/Reliability

項目/Item	規格/ Specifications	判定標準/Judgment												
6-1 壽命 Life time	 <table border="1" data-bbox="363 454 1018 633"> <thead> <tr> <th>位置 Position</th> <th>電壓 Volt</th> <th>負荷 Load</th> <th>溫度 Temp</th> <th>濕度 Humi</th> <th>壽命 Life</th> </tr> </thead> <tbody> <tr> <td>軸水準 Horizon</td> <td>Rated 額定</td> <td>Weight 振子</td> <td>20°C</td> <td>65%</td> <td>200,000 Cycles</td> </tr> </tbody> </table>	位置 Position	電壓 Volt	負荷 Load	溫度 Temp	濕度 Humi	壽命 Life	軸水準 Horizon	Rated 額定	Weight 振子	20°C	65%	200,000 Cycles	試驗後，馬達應符合項 7-1 的要求。 After the test, motors shall be approved as specified in item 7-1.
位置 Position	電壓 Volt	負荷 Load	溫度 Temp	濕度 Humi	壽命 Life									
軸水準 Horizon	Rated 額定	Weight 振子	20°C	65%	200,000 Cycles									
6-2 低溫放置 Low temp exposure	溫度 /Temperature: $-40\pm 2^{\circ}\text{C}$ 時間 /Time: 96h													
6-3 高溫放置 High temp. Exposure	溫度 /Temperature: $80\pm 2^{\circ}\text{C}$ 時間 /Time: 96h	在常溫常濕下放置 2h 後，馬達應符合項 7-2 的要求。 After 2 hours exposure in ordinary temperature and humidity, Motors shall be approved as specified in item 7-2.												
6-4 濕度放置 Humidity exposure	溫度 /Temperature: $40\pm 2^{\circ}\text{C}$ 濕度 /Humidity: 90~95%RH 放置時間 /Exposure time: 96h 無水氣凝結/No condensation of moisture													
6-5 振動 Vibration	頻率 /Frequency: 10~55~10Hz 全振幅 /Displacement: 1.5mm (p-p) 加速度 /Acceleration: 22m/s^2 週期 /Period: 20min 完成 10~55~10Hz /20 Minutes log sweep 10~55~10Hz 方向 /Direction: x, y, z 時間 /Time: 每個方向 2h /Each 2 hours	測試結果應符合項 7-2 的要求。 After the test motors shall be approved as specified in item 7-2.												
6-6 自然跌落 Free fall	試驗狀態/Test state:將馬達固定在約 100 克(包括馬達本身)的物體上，落向水泥地面。 Set the motor to the approximately 100g (include the motor) weight of block drop the motor on the concrete floor. 高度 /Height: 1.5m 方向 /Direction: 6 個面 / 6 faces 次數 /Number of times: 每個面 2 次 / Twice 2 each	測試結果應符合項 7-2 的要求。 After the test motors shall be approved as specified in item 7-2.												
6-7 熱衝擊 Heat shock test	試驗迴圈 /Test cycle :20 cycles 	在常溫常濕下放置 2h 後，馬達應符合項 7-2 的要求。 After 2 hours exposure in ordinary temperature and humidity, Motors shall be approved as specified in item 7-2.												

馬達包裝 Packaging drawing of cylindrical motor



包裝試驗要求

1. 標準

- (1) 整箱重量小於等於9kg的，跌落高度設定為75cm。
- (2) 整箱重量大於9kg但小於等於23kg的，跌落高度設定為60cm。

2. 試驗方法：

- 跌落要求為六面三棱一角。
- (1) 六面：先從最大兩面跌，然後是中間大小的兩面，最後跌最小的兩面，一共六次。
- (2) 三棱：指任意三條同一角的前棱，跌落順序：最長棱，中間長度，最短的，一共三次。
- (3) 一角：指上一步三條棱所組成的角，跌落一次。

3. 判定基準

經過跌落試驗後，產品外觀、性能無不良。

Package Test Requirement:

1. Criteria

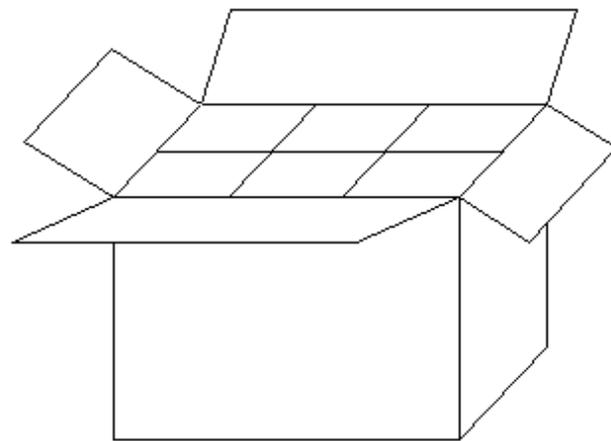
- (1) The weight of the whole carton less than 9kg, the dropping height is 75cm.
- (2) The weight of the whole carton more than 9kg and less than 23kg, the dropping height is 60cm.

2. Test Methods:

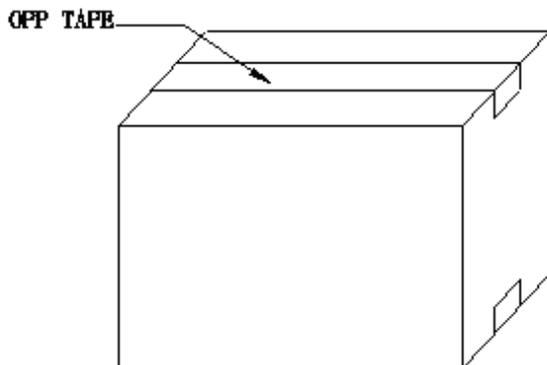
- Dropping requirement is 6 faces, 3 axis, 1 angle.
- (1) 6 faces: First dropping with two biggest faces, then dropping with another two middle faces, at last dropping with two smallest faces, once per face, total 6 faces.
- (2) 3 axis: Choose any 3 axis which makes up of the same the angle, the dropping sequence is the longest axis, middle axis, shortest axis. Total 3 times.
- (3) 1 angle: Point to the angle which is made up with the 3 axis in the above step. Dropping for 1 time.

3. Judgment Criterion

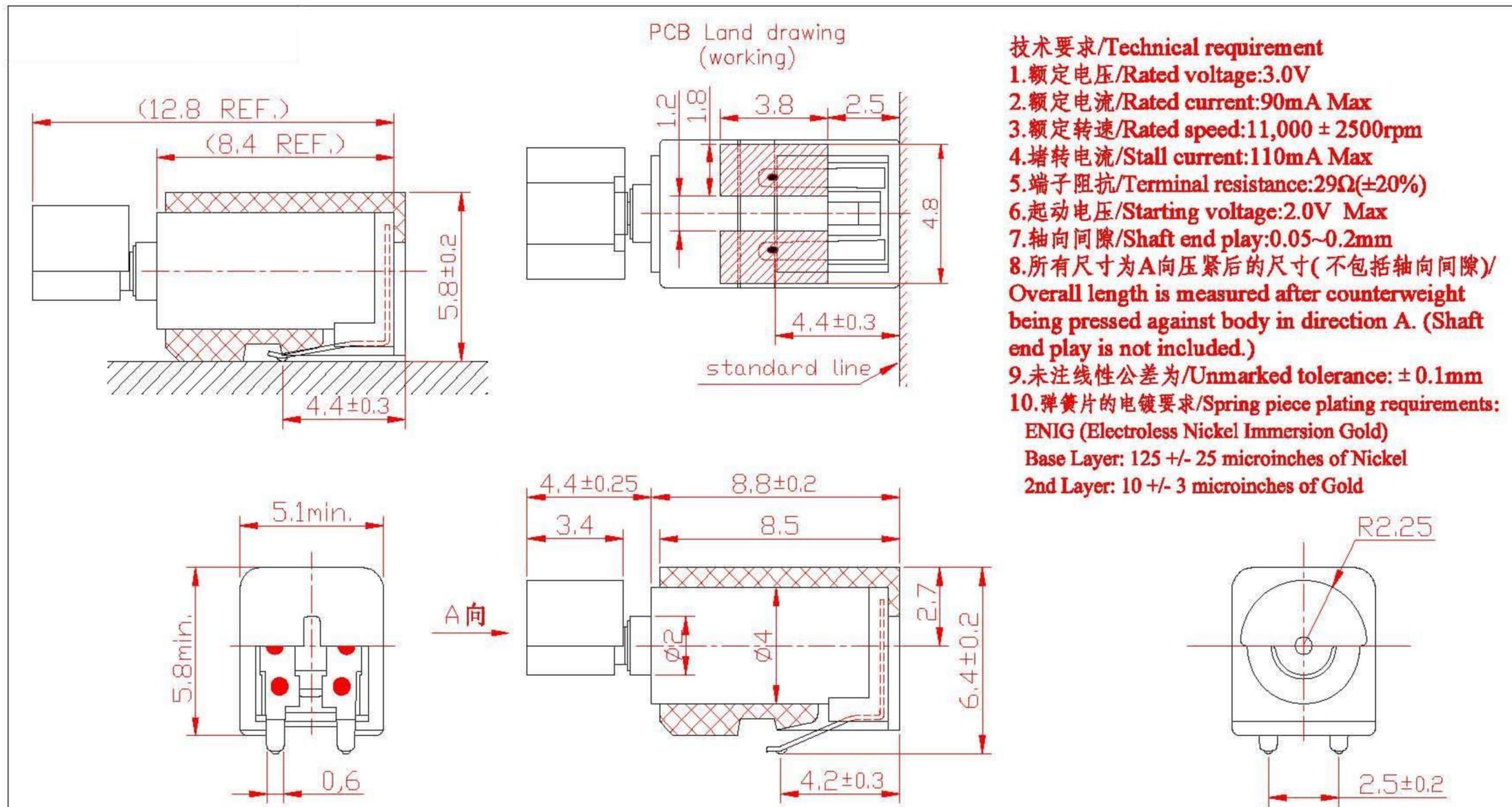
After drop test, no evidence of damage on the appearance and performance.



Remarks:
6000PCS/CTN: 52cm × 35cm × 24.5cm



10. 外形圖/Outline Drawing



- 技术要求/Technical requirement**
1. 额定电压/Rated voltage: 3.0V
 2. 额定电流/Rated current: 90mA Max
 3. 额定转速/Rated speed: 11,000 ± 2500rpm
 4. 堵转电流/Stall current: 110mA Max
 5. 端子阻抗/Terminal resistance: 29Ω(±20%)
 6. 起动电压/Starting voltage: 2.0V Max
 7. 轴向间隙/Shaft end play: 0.05~0.2mm
 8. 所有尺寸为A向压紧后的尺寸(不包括轴向间隙)/ Overall length is measured after counterweight being pressed against body in direction A. (Shaft end play is not included.)
 9. 未注线性公差为/Unmarked tolerance: ± 0.1mm
 10. 弹簧片的电镀要求/Spring piece plating requirements:
ENIG (Electroless Nickel Immersion Gold)
Base Layer: 125 +/- 25 microinches of Nickel
2nd Layer: 10 +/- 3 microinches of Gold

借(通)用件登记

底图总号

签字

日期

						維盟科技有限公司		
						外形图		
标记	处数	分区	更改文件号	签名	日期	阶段标记	重量	比例
设计	杨兰	2012.12.18	标准化					5:1
校对								
审核	杨准华	2012.12.18						
工艺			批准	彭小华	2012.12.18	共 页	第 页	

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